



Dart Aerospace Ltd.
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D5622-3
Job Sheet 183497

Accounting Job RD17-1048-01



RD18-1056-01

DAS
21
9-89

Part No: D5622-3

Job Qty: 4 ea

Part Name: Mid Wearshoe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: DWG.D5622 REV.A IPP REV.A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Waterjet		SC 18/09/20
110	Waterjet	4 pcs	9/24/18	9/24/18	0.00	0.25	Waterjet1		SC 18/09/20
120	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/20
130	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC8-2		SEP 20 2018 68
140	Brake NC	4 pcs	9/24/18	9/24/18	0.12	0.03	Brake NC 1		SEP 20 2018 68
150	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC5		SEP 24 2018 68
160	Autoweld 1	4 pcs	9/24/18	9/24/18	0.00	0.13	Automated welding		70C 9-89
170	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC10		62
180	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC5		62
190	HandFinish	4 pcs	9/24/18	9/24/18	0.00	0.11	HandFinish4		SA 18-09 DAS
200	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC3		OCT 01 2018 68
210	Packaging	4 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1	57180	OCT 01 2018 68
220	QC21-SA	4 Ea	9/24/18	9/24/18	0.00	0.00	QC21		21 9-89

Part Op 110 - 1-Cut D5622-3F as per Dwg D5622 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: M138901
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: 138 946
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.4040 sf (.101 ea)	90-Start up Operation	5090403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	159	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S111817 Part: D5622-3 Job No: 183497 Serial No/Batch: S111817 Revision: A Inspector: Exp Date: Instructions: Various STC's Date: 09/20/18				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pro ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	ORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER : _____					

